

# ASSEMBLY INSTRUCTIONS FOR #930-2 TILT TABLE

## STEP #1

INSERT 1" SQUARE STABILIZER BAR (A) INTO 1 1/4" SQUARE TUBING ON BACK OF BOTH END GATES AS SHOWN AND SECURE SET BOLT.

## STEP #2

INSERT 1" SQUARE STABILIZER BAR (B) INTO 1 1/4" SQUARE TUBING ON BOTTOM OF BOTH END GATES AS SHOWN AND SECURE SET BOLT

## STEP #3

SET COMPLETE CAGE INTO ASSEMBLED FRAME. LIFT UP ON CAGE AND INSERT PIN THROUGH GATE AND THEN INTO BEARING ON CAGE.

## STEP #4

PLACE 5/16 X 1" BOLT THROUGH HOLE ON PIN AND TIGHTEN.

NOTE: ALSO CAN TIGHTEN SET SCREW ON BEARING AT THIS TIME.

## STEP #5

LOCATE BOTH HANDLES ON THE TOP OF THE CAGE. TURN THE HANDLE ON THE LEFT 90 DEGREES AS SHOWN AND TIGHTEN SET BOLT

## STEP #6

TAKE THE HANDLE ON THE RIGHT SIDE OUT AND PLACE IT IN THE 1 1/4" SQUARE TUBING ON THE BOTTOM RIGHT OF THE TABLE AS SHOWN AND SECURE WITH LINCH PIN. (THIS IS YOUR LIFT HANDLE)

## STEP #7

INSERT THE CURVED PIPE THROUGH THE HOLE ON THE LOCK/RELEASE AND THEN USE 1/4 X 1 1/4" BOLT TO MAKE SURE PIECE DOES NOT SLIDE OUT.

NOTE DIAGRAM B



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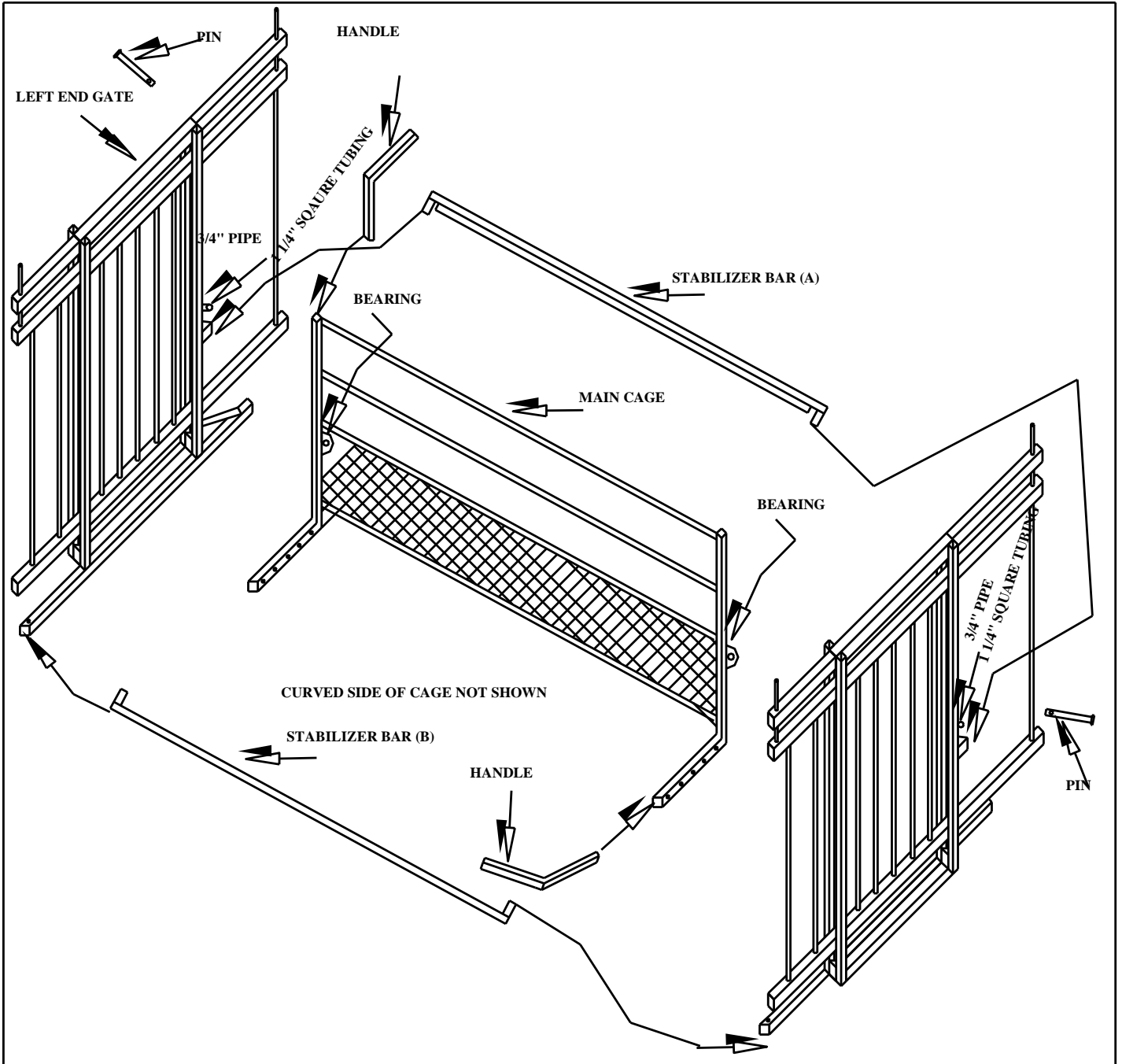
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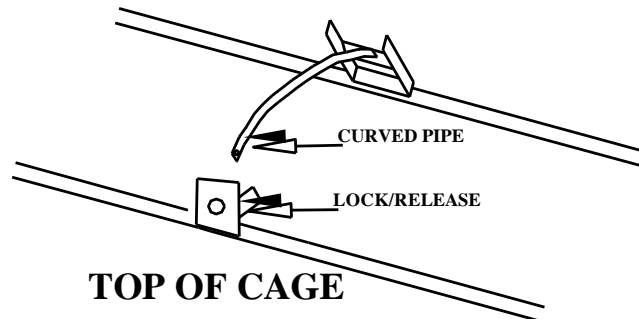
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**DIAGRAM B**



**TOP OF CAGE**