



ASSEMBLY INSTRUCTIONS FOR #989 SYSTEM G

STEP #1

PIN TOGETHER THE TWO #950T(CURVED TUB PANELS) AND ONE 1/2 CURVED PANEL TOGETHER USING (2) 1/2" DROP PIN
NOTE: MAKE SURE THE TWO ENDS ARE AS CLOSE TO PARELL.

STEP #2

ATTACH THE #943-8 IN BETWEEN THE 1/2 CURVED PANEL AND FIRST TUB USING (2) 1/2 DROP PINS.
NOTE: SOLID LINE ON DRAWING INDICATES PLACEMENT OF #943-8.

STEP #3

ATTACH THE #944 TUB SUPPORTS TO THE CORRECT TUB PANELS AND ALSO TO THE #943-8.
NOTE: TUB SUPPORTS HAVE WELDED NUMBERS; MATCH THOSE TO THE DRAWING FOR CORRECT PLACEMENT.
NOTE: YOU WILL CONNECT THE TUB SUPPORTS TO THE CLUSTER OF BUTTONS ON THE #943-8 PANEL

STEP 4

ATTACH THE #950D PANEL TO THE END OF THE CLUSTER OF BUTTONS ON THE #943-8 PANEL
NOTE: PICTURE FOR PLACEMENT

STEP 5

ATTACH THE OTHER END OF THE #950D PANEL TO THE #985 GUILLOTINE GATE
THEN ATTACH THE END OF THE SECOND #950-T CURVED PANEL TO THE #985 GUILLOTINE GATE

STEP 6

ATTACH (1) #950 AND (1) #955 TO THE #985 USING (2) 1/2" DROP PINS.

STEP 7

NEXT ATTACH THE (1) #950 AND (1) #955 TO THE #970 CORRAL SUPPORT USING (2) 1/2" DROP PINS.

STEP 8

ATTACH (1) #950 AND (1) #955 TO THE CORRAL SUPPORT USING (2) 1/2" DROP PINS.

STEP 9

NEXT ASSEMBLE THE 2-WAY SORT USING THE ENCLOSED INSTRUCTIONS AND ATTACH TO THE #950 AND #955.

STEP 10

SLIDE THE BLACK ANTI-BACK UP PLATE ACROSS ALLEY IN BETWEEN THE CORRAL SUPPORT AND PANELS

STEP 11

INSERT #986 ROPE SUPPORT INTO THE LAST TUB PANEL USING THE ENCLOSED INSTRUCTIONS.

NOTE: ROPE SUPPORT CAN BE USED ON ANY CORRAL PANEL.

NOTE: CLIPS ON TOP OF 950-T (CURVED PANELS) ARE ATTACHED FOR CLOCKWISE ROTATION OF #943-8. IF YOU NEED TO USE THE SYSTEM IN A COUNTER CLOCKWISE SET-UP, REVERSE THE CLIPS AND #944 TUB SUPPORTS.

NOTE: ALL PANELS WITH SHEET METAL MUST HAVE THE SHEET METAL ON THE INSIDE OF THE RUN-WAY.

