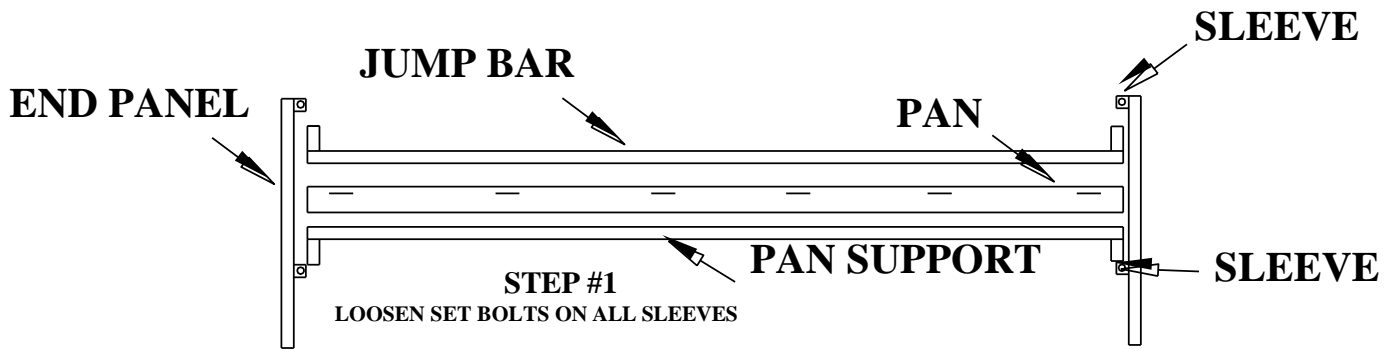


# ASSEMBLY INSTRUCTION FOR #852 & #852V--8' BUNK FEEDERS



**STEP #2**  
INSERT PAN SUPPORTS INTO SLEEVES OF ONE END OF THE PANEL AND SECURE SET BOLTS.

**STEP #3**  
SET PAN ON SQUARE TUBING OF END PANELS.  
NOTE: TOP OF PAN SHOULD BE LEVEL WITH (2) PAN SUPPORTS.

**STEP #4**  
LIFT PAN ONTO OTHER END PANEL AND DROP PAN SUPPORTS INTO END FRAMES. SECURE SET BOLTS.

**STEP #5**  
CENTER PAN ON SQUARE TUBING ABOUT 1/2" FROM EACH END.  
SECURE PAN WITH HOSE CLAMPS.

**STEP #6**  
INSERT JUMP BAR INTO SLEEVES AND SECURE WITH SET BOLTS.

## PARTS LIST

1-JUMP BAR  
1- PAN  
2-PAN SUPPORTS  
2-END PANELS  
12-#16 HOSE CLAMPS



**SYDELL INC.**  
46935 SD Hwy. 50  
Burbank, SD 57010  
(605) 624-4538  
[www.sydell.com](http://www.sydell.com)  
email: [sydell@sydell.com](mailto:sydell@sydell.com)