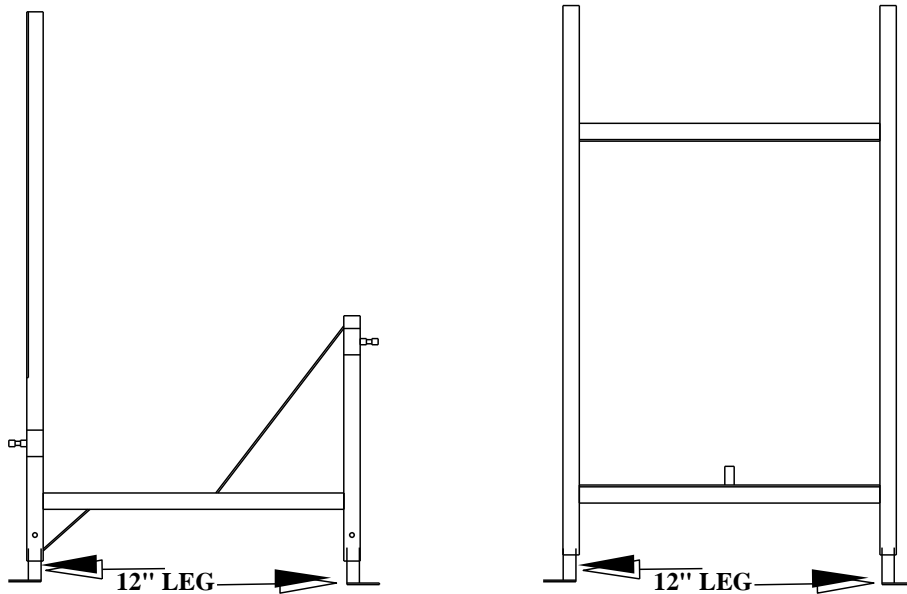


# ASSEMBLY INSTRUCTIONS FOR POLY HORIZONTAL RAIL FEEDERS.

## STEP #1

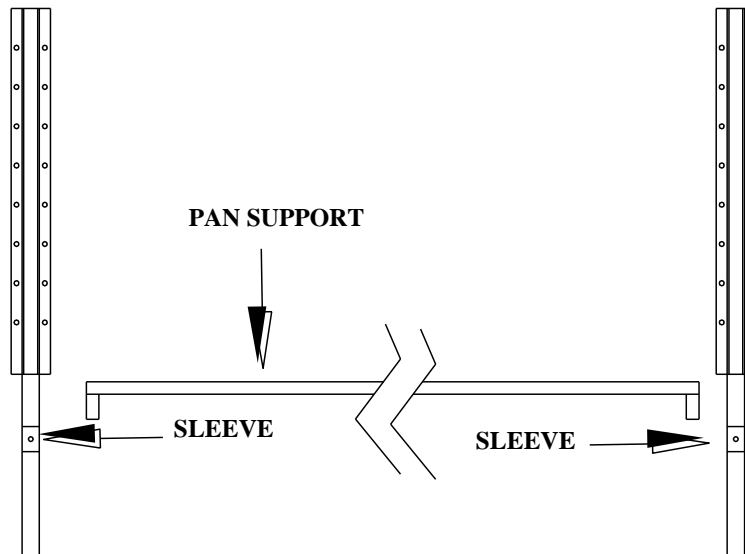
INSERT LEGS INTO POST(S) UNITS AND TIGHTEN SET BOLTS TO DESIRED HEIGHT.



## STEP #2

STARTING WITH THE FIRST TWO POSTS INSERT THE FRONT AND BACK PAN SUPPORT INTO THE SLEEVES ON THE POSTS.

NOTE: SET BOLTS ON POSTS MIGHT NEED TO BE LOOSENED.



NOTE: MAKE SURE ALL PAN SUPPORTS ARE STRAIGHT. THE USE OF A CARPENTER STRING MAY BE HANDY. AFTER THE SUPPORTS ARE LEVEL SECURE SET BOLTS FOR 12" LEGS.

## STEP #3

LOOSEN ALL HOSE CLAMPS (A BATTERY DRILL WITH 5/16 DRIVE WORKS THE BEST.)

## STEP #4

START LAYING THE POLY PANS IN FROM RIGHT TO LEFT FROM THE BACKSIDE.

NOTE: LAY FIRST PAN FLUSH AGAINST THE RIGHT SIDE AND PLACE HOSE CLAMPS ON THE FRONT AND BACK OF THE LEFT SIDE. LEAVE THE CLAMPS LOOSE FOR NOW.

SEE DIAGRAM A FOR PLACEMENT OF HOSE CLAMPS.

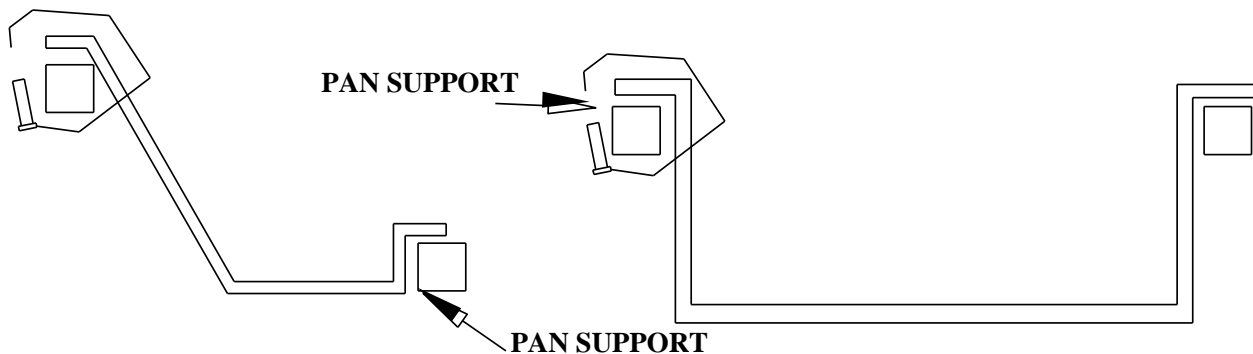
## STEP #5

LAY IN THE NEXT PAN OVERLAPPING THE FIRST PAN IN THE 1" GROOVE

NOTE: AGAIN LOOSLY PUT HOSE CLAMPS ON THE LEFT SIDE.

# ASSEMBLY INSTRUCTIONS FOR POLY HORIZONTAL RAIL FEEDERS CONT.

## DIAGRAM A



PLACE HOSE CLAMP THROUGH PAN SLOT UNDER THE PAN SUPPORT AND OVER THE TOP OF THE POLY PAN AS SHOWN.

### STEP #6

MAKE SURE PANS ARE FLUSH WITH STARTER POST. YOU MAY NOW PROCEED TO TIGHTEN THE HOSE CLAMPS.

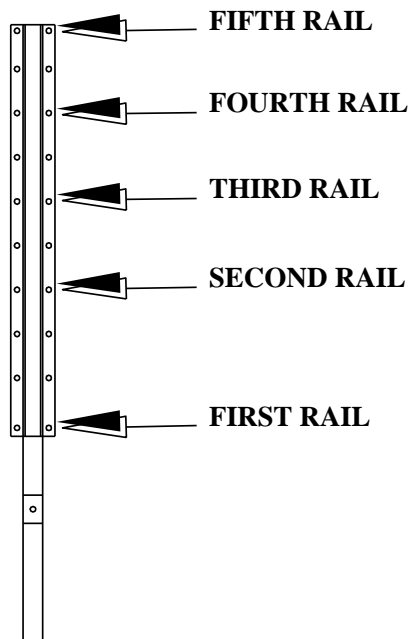
NOTE: DO NOT OVER TIGHTEN AS POLY NEEDS TO CONTRACT AND EXPAND.

### STEP #7

INSTALL 1 1/4" HORIZONTAL RAILS USING 5/16 X 1 3/4" BOLTS AND LOCK NUTS.

NOTE: HORIZONTAL RAILS CAN BE ADJUSTED FOR DESIRED OPENING. SEE DIAGRAM B FOR SUGGESTED OPENING SPACES.

## DIAGRAM B



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