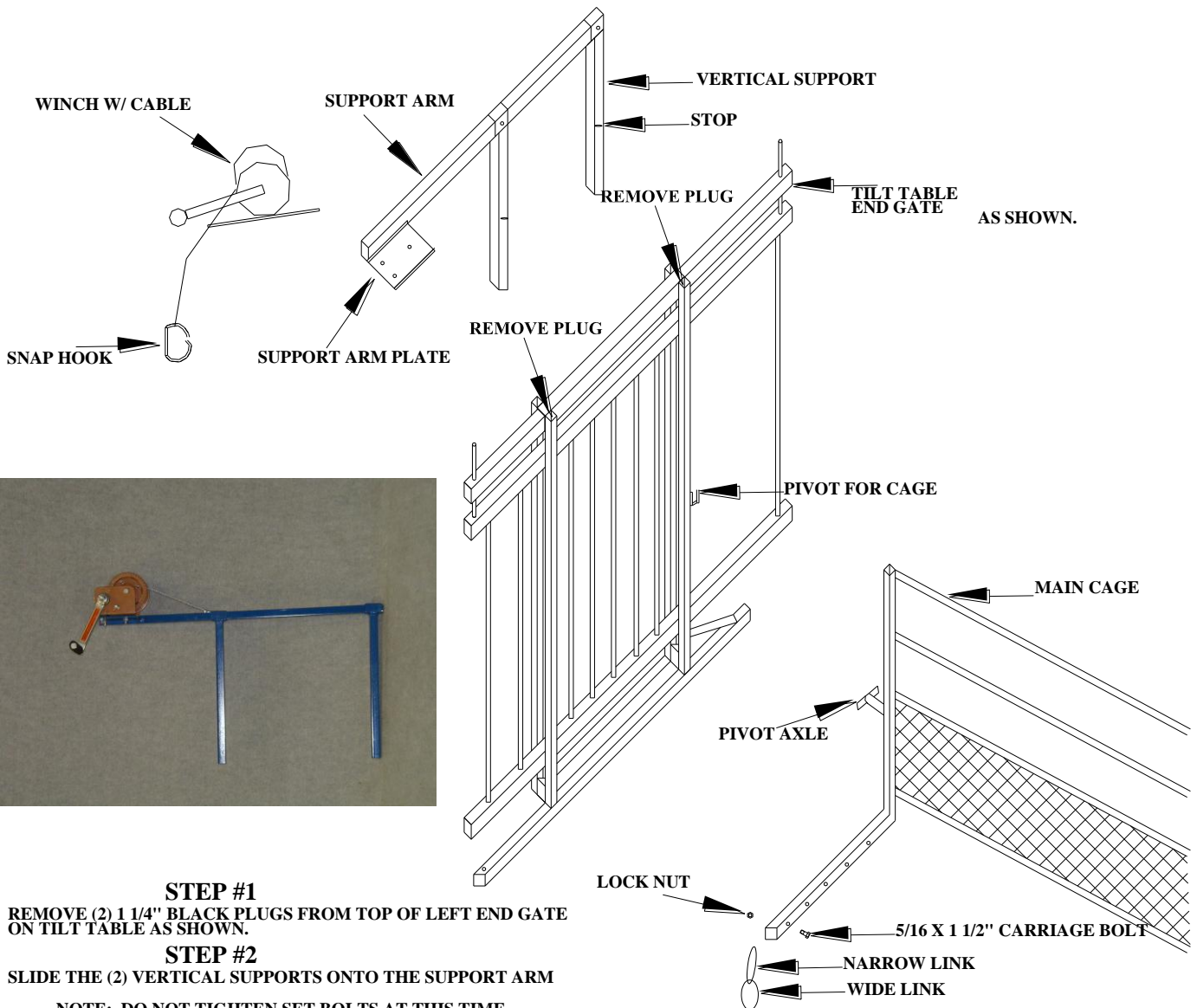


# ASSEMBLY INSTRUCTIONS FOR #934 POWER KIT FOR TILT TABLE



**STEP #1**  
REMOVE (2) 1 1/4" BLACK PLUGS FROM TOP OF LEFT END GATE ON TILT TABLE AS SHOWN.

**STEP #2**  
SLIDE THE (2) VERTICAL SUPPORTS ONTO THE SUPPORT ARM

NOTE: DO NOT TIGHTEN SET BOLTS AT THIS TIME.

**STEP #3**  
ATTACH THE WINCH UNIT TO THE SUPPORT ARM PLATE USING (3) 3/8 X 1" BOLTS AND LOCK NUTS.

**STEP #4**  
SLIDE THE VERTICAL SUPPORTS INTO THE TOP OF THE TILT TABLE END GATES (WERE YOU REMOVED THE 1 1/4" BLACK PLUGS).

NOTE: NOW YOU CAN TIGHTEN THE SET BOLTS ON THE VERTICAL SUPPORTS.

**STEP #5**  
INSERT THE NARROW CHAIN LINK INTO THE 1 1/4" SQUARE TUBING AND INSERT THE 5/16 X 1 1/2" CARRIAGE BOLT THROUGH THE FIRST HOLE IN THE MAIN CAGE OF THE TILT TABLE AND FASTEN WITH LOCK NUT.

**STEP #6**  
ATTACH THE SNAP HOOK TO THE CABLE AND THE WIDE CHAIN LINK.

## PARTS LIST

- (2) VERTICAL SUPPORTS
- (1) SUPPORT ARM
- (1) WINCH
- (1) SNAP HOOK
- (1) 5/16 X 1 1/2" CARRIAGE BOLT
- (1) 5/16 WIZZ NUT
- (2) CHAIN LINKS
- (3) 3/8" X 1" BOLTS
- (3) 3/8" LOCK NUTS

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