

ASSEMBLY INSTRUCTIONS FOR #977 COMPLETE RAMP UNIT

STEP #1

LAY THE DECK TOP ON THE GROUND REMOVE LINCH PIN AND FOLD LEGS OUT UNTIL EACH SOLID ROD END ALIGNS SIDE BY SIDE, SO THAT YOU CAN INSERT LINCH PIN BACK IN THE FIRST WELDED NUT AND THROUGH ROD ENDS, AND THEN SECOND WELDED NUT, THEN SECURE LINCH PIN. TURN DECK OVER ON ITS LEGS

STEP #2

ATTACH THE HEADGATE TO THE DECK BY SLIDING THE HEADGATE CONNECTING RODS THROUGH THE HEADGATE AND DECK THEN INSERT HITCH PIN TO SECURE.

STEP #3

ATTACH THE SPLIT DOOR AND SOLID PANEL TO THE HEADGATE USING (2) 1/2" X 42" DROP PINS THEN ATTACH THE SLIDE GATE TO THE TWO PANELS USING (2) MORE 1/2" X 42" DROP PINS.

NOTE: MAKE SURE THE 1" SQUARE TUBING ON THE SLIDE GATE IS AT THE BACK SO YOU CAN SLIDE THE RAMP CLEVIS OVER TOP.

STEP #4

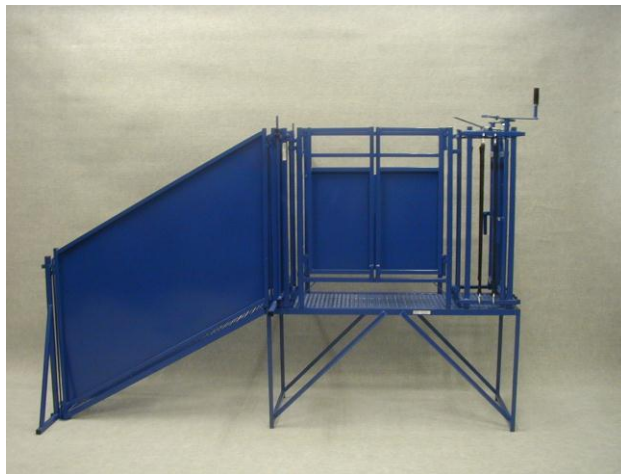
SLIDE THE RAMP CLEVIS OVER THE 1" SQUARE TUBING OF THE SLIDE GATE.

STEP #5

ATTACH RIGHT AND LEFT RAMP PANELS TO THE SLIDE GATE USING (2) 1/2" X 42" DROP PINS.

STEP #6

ATTACH CORRAL SUPPORT TO SIDE RAMP PANELS USING (2) 1/2" X 42" DROP PINS.



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