

# ASSEMBLY INSTRUCTIONS FOR #991 SYSTEM A

## STEP #1

PIN TOGETHER THE THREE #950T(CURVED TUB PANELS) TOGETHER USING (2) 1/2" DROP PIN  
NOTE: MAKE SURE THE TWO ENDS ARE AS CLOSE TO PARELL AS POSSIBLE.

## STEP #2

ATTACH THE #943-8 IN BETWEEN THE FIRST AND SECOND TUB USING (2) 1/2" DROP PINS.  
NOTE: SOLID LINE ON DRAWING INDICATES PLACEMENT OF #943-8.

## STEP #3

ATTACH THE #944 TUB SUPPORTS TO THE CORRECT TUB PANELS AND ALSO TO THE #943-8.  
NOTE: TUB SUPPORTS HAVE WELDED NUMBERS; MATCH THOSE TO THE DRAWING FOR CORRECT PLACEMENT.

## STEP 4

ATTACH (2) #950'S (ONE TO THE #943-8 AND THE OTHER TO THE #950-T) USING (2) 1/2 DROP PINS..  
NOTE: PICTURE FOR PLACEMENT

## STEP 5

ATTACH THE #950'S TO THE #985 GUILLOTINE GATE USING (2) 1/2 DROP PINS.

## STEP 6

ATTACH (1) #950 AND (1) #955 TO THE #985 USING (2) 1/2" DROP PINS.

## STEP 7

NEXT ATTACH THE (1) #950 AND (1) #955 TO THE #970 CORRAL SUPPORT USING (2) 1/2" DROP PINS.

## STEP 8

ATTACH (1) #950 AND (1) #955 TO THE CORRAL SUPPORT USING (2) 1/2" DROP PINS.

## STEP 9

NEXT ASSEMBLE THE 2-WAY SORT USING THE ENCLOSED INSTRUCTIONS AND ATTACH TO THE #950 AND #955.

## STEP 10

SLIDE THE BLACK ANTI-BACK UP PLATE ACROSS ALLEY IN BETWEEN THE CORRAL SUPPORT AND PANELS

## STEP 11

INSERT #986 ROPE SUPPORT INTO THE LAST TUB PANEL USING ENCLOSED INSTRUCTIONS.  
NOTE: ROPE SUPPORT CAN BE USED ON ANY CORRAL PANEL.

## STEP 12

ASSEMBLE THE HOLDING PEN USING (4) #961S, (1) #940A, and (1) #942-8  
NOTE DIAGRAM FOR PLACEMENT OF PANELS

## STEP 13

ASSEMBLE THE SORTING PENS USING (7) #961S, and (2) #940A

NOTE: CLIPS ON TOP OF 950-T (CURVED PANELS) ARE ATTACHED FOR CLOCKWISE ROTATION OF #943-8. IF YOU NEED TO USE THE SYSTEM IN A COUNTER CLOCKWISE SET-UP, REVERSE THE CLIPS AND #944 TUB SUPPORTS.

NOTE: ALL PANELS WITH SHEET METAL MUST HAVE THE SHEET METAL ON THE INSIDE OF THE RUN-WAY.

## SYDELL INC.

46935 SD Hwy. 50

Burbank, SD 57010

(605) 624-4538

[www.sydell.com](http://www.sydell.com)

email: [sydell@sydell.com](mailto:sydell@sydell.com)

