

ASSEMBLY INSTRUCTIONS FOR #994 SYSTEM D

STEP #1
PIN TOGETHER THE #950T(CURVED TUB PANELS) TOGETHER USING (1) 1/2" DROP PIN

STEP #2
ATTACH THE #943-8 (8' SLIDE SWING GATE) TO THE LAST TUB PANEL USING (1) 1/2" DROP PIN

STEP #3
ATTACH THE #943-8 (SLIDE SWING GATE) TO #985 (GUILLOTINE GATE) USING (1) 1/2" DROP PIN
NOTE: THE CLUSTER OF PIPE CONNECTORS ON 943-8 SHOULD BE NEAREST THE #985

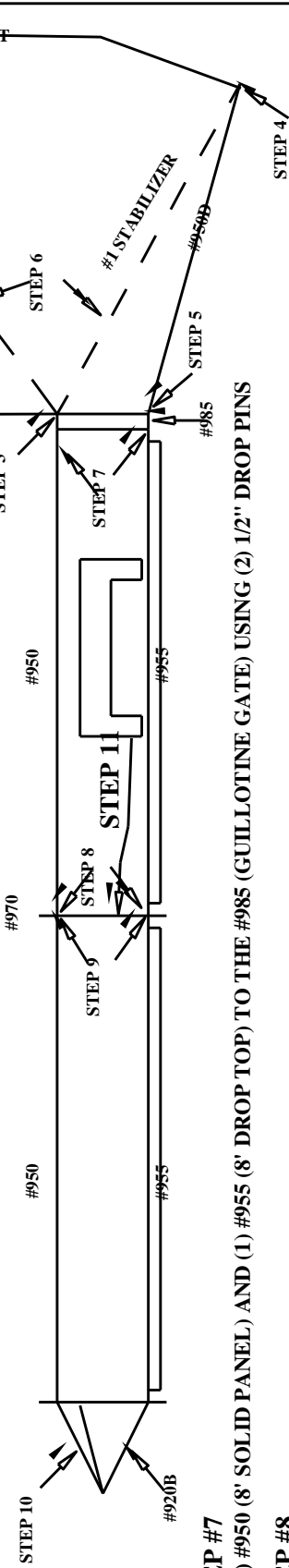
STEP #4
ATTACH THE 950D (SHORTER SOLID PANEL) PANEL TO THE FIRST 950T USING (1) 1/2" DROP PIN

STEP #5
ATTACH THE 950D (SHORTER SOLID PANEL) PANEL TO THE #985 (GUILLOTINE GATE) USING (1) 1/2" DROP PIN

STEP #6
ATTACH TUB SUPPORTS #944 (1 AND 2) IN THE PROPER LOCATIONS. (NUMBER IS WELDED ON EACH PIECE
NOTE PICTURE FOR LOCATION OF SUPPORTS 1 AND 2

NOTE: SUPPORT BAR #3 IS NOT USED IN THIS SYSTEM SETUP

NOTE: WHEN ATTACHING THE #944'S TO THE #943-8 ANY OF THE THREE BOTTONS CAN BE USED



STEP #7
NEXT ATTACH (1) #950 (8' SOLID PANEL) AND (1) #955 (8' DROP TOP) TO THE #985 (GUILLOTINE GATE) USING (2) 1/2" DROP PINS

STEP #8
ATTACH THE #970 (CORRAL SUPPORT) TO THE END OF THE #950 AND #955 USING (2) 1/2" DROP PINS

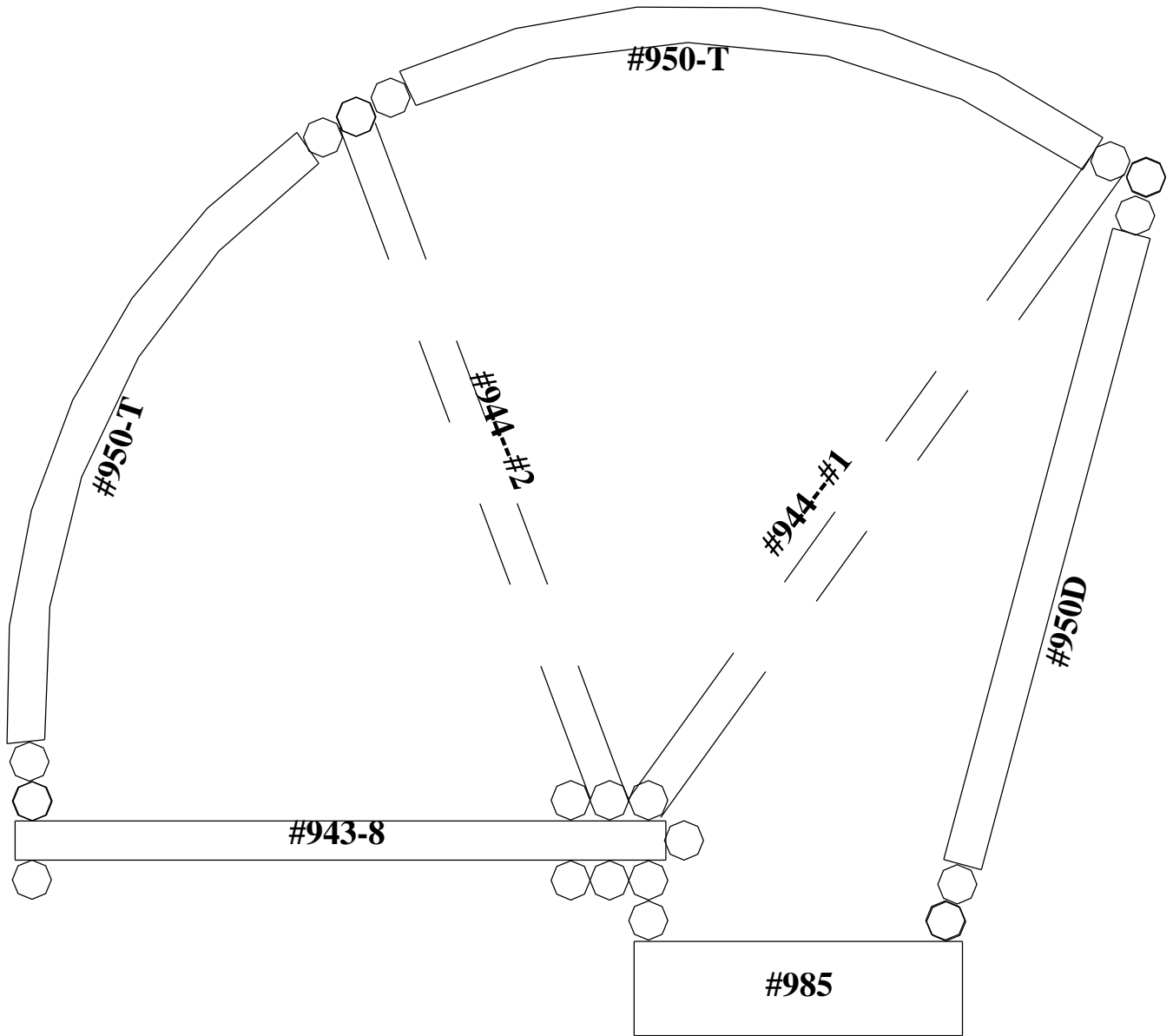
STEP #9
REPEAT STEP #7 THIS TIME ATTACHING THE #950 AND #955 TO THE #970 #965A

STEP #10
ATTACH THE 2-WAY SORT USING THE ENCLOSED INSTRUCTIONS

STEP #11
SLIDE THE BLACK ANTI-BACK UP PLATE ACROSS ALLEY IN BETWEEN THE CORRAL SUPPORT AND PANELS
NOTE: INSERT #986 ROPE SUPPORT INTO THE LAST TUB PANEL USING THE ENCLOSED INSTRUCTIONS.

NOTE: CLIPS ON TOP OF 950-T (CURVED PANELS) ARE ATTACHED FOR CLOCKWISE ROTATION OF #943-8. IF YOU NEED TO USE THE SYSTEM IN A COUNTER CLOCKWISE SET-UP, REVERSE THE CLIPS AND #944 TUB SUPPORTS.

NOTE: ALL PANELS WITH SHEET METAL MUST HAVE THE SHEET METAL ON THE INSIDE OF THE RUN-WAY.



TUB DETAIL

NOTE THE LOCATION WHERE EACH PANEL AND STABILIZER BAR ARE PINNED TOGETHER.